# **CIKOpoxy Floor SD**



## High Performance epoxy resin-based floor screed

## Description

CIKOpoxy Floor SD, three components floor screed topping for concrete, screeds and other suitable substrates.

CIKOpoxy Floor SD is based on liquid epoxy cured with special grade of hardener and reinforced with graded fillers. It offers a seamless tough floor screed that can be applied in thicknesses from 2 mm to 5 mm in a single application.

## **Advantages & Properties**

- Three component epoxy-based screed system.
- Exhibits good wear and abrasion resistance.
- Seamless: easy to clean & maintain hygienic floor.
- Resistance to wide range of chemicals.
- Can withstand dynamic and static heavy loads.
- Slip resistant in both dry and wet conditions.
- High Impact resistance
- Service temperature 5°C to 70°C.
- Low VOC

## **Application Area & Uses**

CIKOpoxy Floor SD as floor screed is suitable to use both in industrial and commercial segments such as:

- Hospitals and laboratories.
- Warehouse floors and food storage areas.
- Dairies and chemical plants.
- Engineering work shops and offices.
- Walkways and loading bays
- Production and storage areas.
- Showrooms and shops
- Operational rooms in factories and substations.

## Physical properties

3 component system Part A & B: Liquid Part C: Powder
Part C. Powder
Standard colours
Pre-weighed packs
30-40 minutes
Approx. 6 hours
7 days
After 24 hours
> 65 N/mm²

> 15 Mpa
≥10 N/mm²
≥ 2 N/mm2 (Concrete Failure)
NiL
90-95

## Coverage

25 Kg kit of CIKOpoxy floor SD will provide a theoretical coverage of 6.5 to 7 m<sup>2</sup> at 2 mm DFT.

NB: Coverage depends on the floor condition and finish. The required total dry film thickness of the build-up system is evaluated depending on service life and conditions. Consult CIKO technical service department for assistance and further support.

## Chemical resistance

CIKOpoxy Floor SD resists occasional chemical spills. Detailed data available upon request.

## **Application instructions**

## Surface preparation

Concrete surface must be at least 28 days old, with 25 MPa compressive strength and 1.5 MPa pull-off bond strength. Clean all contamination (oil, grease, spills) with a suitable agent. Grind the concrete with rough diamond disks, grit blast, shot blast, or use equivalent mechanical methods before applying the primer.

# Application

#### **Primina**

CIKOpoxy Prim14 or CIKOpoxy Prim11, a twocomponent epoxy-based primer shall be used for priming the substrate.

Application of primer should be carried out as per the respective technical data sheet. Allow the primer to dry for 12 -24 hours depending on the prevailing ambient conditions.

## Application of epoxy screed

The base component [Part-A] of CIKOpoxy Floor SD should be mixed thoroughly using a heavy-duty slow speed drill-paddle assembly for two minutes and ensure that a homogenous mix with uniform colour is obtained.



Transfer the mixed base component [Part-A] completely to a suitable container.

Pour the hardener component [Part-B] into the mixed base component [Part-A] and mix well to homogeneity. Add the powder component Part-C to the properly mixed Part-A & Part-B and mix well to obtain a homogenous mass.

Properly mixed materials should be spread over the dry and clean primed surface using a notched trowel maintaining the required thickness. Immediately spike the applied surface using spike rollers to release entrapped air in the material to obtain a uniform, smooth and even finish. It is applicable to apply CIKOpoxy Floor SD in a skim coat application of approximately 2 mm to reduce the floor irregularities and imperfections at least 12 to 24 hours prior to the actual screed application. The coated surface should be left for 12 – 24 hours curing, depending on the prevailing ambient conditions prior to the application of the body screed or top coat. CIKOpoxy Putty or CIKOpoxy FC can be used to repair, fill or resurface any noticeable defects over the primed surface, applied skim coat or screed.

#### Cleaning

Used tools must be well cleaned with CIKOsol or CIKOsolvent 20 directly after usage.

## **Precautions**

Prior application of primer and CIKOpoxy Floor SD, ensure that:

- Moisture content of the substrate is less than 4.5 % for the primer application
- Ambient temperature is between 10 45°C.
- Substrate temperature is between 10 35°C and at least 3°C above dew point temperature.
- Relative humidity is below 75%.
- When CIKOpoxy Floor SD is applied at direct UV radiations exposed areas, it is recommended to apply a thin layer of CIKOcoat UV333 at 100 microns DFT.
- When CIKOpoxy Floor SD is applied at floor levels without direct exposure to UV radiations, it is recommended to apply a single or two layers of CIKOpoly FL111 at thickness ranging between 0.5 mm up to 1 mm.

## **Packaging**

CIKOpoxy Floor SD is available in 25 kg kit consisting of Part-A, B & C.

## Shelf life

CIKOpoxy Floor SD has a shelf life of 12 months if stored in accordance with CIKO instructions.

## Storage

CIKOpoxy Floor SD should be stored under enclosed shaded area at temperatures between 5 – 35°C.

## Health & safety

CIKOpoxy Floor SD should not come in contact with the eyes. It should not also be swallowed. Ensure adequate ventilation and avoid inhalation of vapours. Applicator should wear appropriate clothes, gloves and goggles. Use of barrier cream is recommended to provide additional skin protection. If comes in contact with eyes, flush with plenty of fresh water and seek medical advice.

Refer Material Safety Data Sheet for further details.

## Technical Support

For further technical support, do not hesitate to contact CIKO team at any time as CIKO offers on and off-site services to end users, specifier and contractors.

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- Waterproof and Damp-proof coatings
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- Walls, Flooring and Toppings
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- > Tile Adhesives and Grouts
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- Adhesives and Bonding Agents
- Protective Coatings & Sealers
- Joint Sealants and Moulding compounds
- Sports Flooring
- Plastering Mortars
- Paints

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TDS/FT24 Rev.: 3 Issue: C

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