

# CIKOgrout EP200



High strength, pourable modified epoxy grout and mortar

## Description

CIKOgrout EP200 is a three-component epoxy resin based high strength grout and mortar for filling gaps between similar or dissimilar substrates subjected to heavy dynamic and static loads. CIKOgrout EP200 is suitable for grouting base plates, pile heads, crane rails, etc.

CIKOgrout EP200 is a solvent free epoxy resin-based grout consisting of base, hardener and graded fillers with special additives resulting in a pourable grade, high strength grout suitable for application thicknesses ranging between 10 and 250 mm at application ambient temperatures ranging between 10°C and 50°C.

## Properties & Advantages

- Three components product.
- High early and final strength allowing for fast and rapid further construction scopes.
- Resistant to wide range of chemicals, acids, hydroxides, alcohols, solvents, carbonates, etc.
- Withstands static and dynamic loads result of high modulus of elasticity by compression.
- Very low to NIL permeability.
- Exhibits high compressive, flexural and tensile strengths.
- Low VOC
- Low creep
- High EBA (Effective Bearing Area)
- Low to moderate exothermic reaction
- Controlled height change of hardened grout

## Application Area & Uses

CIKOgrout EP200 can be used for grouting of,

- Heavy machinery base plates.
- Anchors.
- Turbine base plates.
- Bridge bearing and pile heads
- Pumps and compressor base plates
- Pre-cast concrete parts
- Steel columns base plates
- Heavy crane rails

## Coverage / Yield

A 25 kg Kit of CIKOgrout EP200 properly mixed yields 12 litres of grout.

## Physical properties

Form	3 component system Part-A & B: Liquids Part-C: Powder
Colour	Dark Grey
Mixed Density	2.05 ± 0.05 g/cm <sup>3</sup>
Pot life	>2 hrs @ 25°C
Maximum aggregate size	1mm
Initial Flowability ASTM C1437	≥100%
Compressive Strength ASTM C 579	≥40 N/mm <sup>2</sup> @ 12 hours
	≥70 N/mm <sup>2</sup> @ 1 day
	≥90 N/mm <sup>2</sup> @ 7 days
	≥100 N/mm <sup>2</sup> @ 28 days
Tensile Strength ASTM D638	≥12 N/mm <sup>2</sup> @ 7 days
Slant Shear Bond Strength ASTM C882	≥14 N/mm <sup>2</sup> @ 7 days (Concrete Failure)
Water Permeability BS EN 12390-8	NIL (0 mm)
Chemical Resistance ASTM D543	Resistant to most chemicals for 7 days testing duration. Specific Data are available upon request.

## Application instructions

### Surface preparation of concrete

Ensure that the concrete surface is free of loose and unsound material. Clean and treat the surface by mechanical means such as diamond disk grinding, grit blasting or chipping to attain a sound, and rough concrete surface followed by compressed air or any suitable dust removal means to attain a dust free surface. Grease and oil traces if present shall be removed. The surface must be clean and dry, free from free standing water and dampness having a moisture surface content not exceeding 4%.

Bolt pockets must be cleaned and made free from free standing water and dampness.

### Surface preparation of Steel

Steel surfaces to be in contact with CIKOgrout EP200 shall be free of rust, coatings or any type of contaminations that might impede the adhesion. Grit or sand blast the surface to totally remove rust and coating.

### Formwork

Watertight formwork must be made around grouting area to the required height. It is recommended to restrict the width of shoulders around base plate to a maximum of 50mm from the face of the base plate. One of gun grades CIKOjoint wide range of sealants products can be used to seal the gap between formwork and concrete face to make the formwork watertight at least 12 to 24 hours prior to grouting.

### Mixing

The base [Part-A] should be mixed thoroughly using a heavy-duty adjustable speed drill-paddle assembly for 1 minute to achieve a homogenous colour mixture. Whilst the drill mixer is in running mode, dispense the hardener component [Part-B] of CIKOgrout EP200 and further mix for an additional 1 minute. The third component [Part-C] should be dispensed gradually into the mix and mixing should be continued for at least 2 to 3 minutes until a homogenous mix and colour is obtained ensuring that all [Part-C] is wetted with the resin. It is recommended to have minimum two mixing units for continuous grout pouring into the application area as mixing more than 1 kit at once is not recommended. The number of mixing units depends on size and volume of grouting.

### Placing

Pour the properly mixed grout from one side or corner of the base plate to avoid air voids. Maintain a minimum of 15 cm pouring head to achieve maximum flow property of the grout. The mixed material must be placed before the end of its pot life and working time to benefit from its initial flow properties.

For machinery installations, anchor bolt pockets can be grouted prior to base plate grouting.

### Precautions and Recommendations

- The ambient temperature during application must be between 10°C and 40°C and single pour application thickness shall not exceed 250mm.
- Do not allow the grout to extend above the metal base plate in form of a shoulder, it is recommended to be either square or splayed especially in bridge bearing grouting.
- For higher grouting thicknesses, conduct two pouring applications with a time gap of 18

hours up to 24 hours. Consult CIKO technical department for further support and advises.

### Packaging

CIKOgrout EP200 is available in 25kg kits consisting of Part-A, B & C.

### Storage

CIKOgrout EP200 should be stored under cool enclosed shaded areas at temperatures between 5 – 35°C.

### Shelf life

CIKOgrout EP200 has a shelf life of 12 months if stored in accordance with manufacturer instructions.

### Health & safety

CIKOgrout EP200 should not come in contact with eyes or be swallowed. Ensure adequate ventilation and avoid inhalation of vapours. Applicator should wear appropriate clothes, gloves and goggles. Use of barrier cream is recommended to provide additional skin protection. If comes in contact with eyes, flush with plenty of fresh water and seek medical advice.

Refer Material Safety Data Sheet for further details.

### Technical Support

*For any technical support, do not hesitate to contact CIKO team at any time as CIKO offers on and off-site services to end users, specifier and contractors.*

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- Concrete admixtures and additives
- Waterproof and Damp-proof coatings
- Surface Treatments
- Walls, Flooring and Toppings
- Grouts and anchors
- Tile Adhesives and Grouts
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- Protective Coatings & Sealers
- Joint Sealants and Moulding compounds
- Sports Flooring
- Plastering Mortars
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### Legal Notice and Warranty

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All CIKO products are manufactured under a strict management system conforming to and in compliance with requirements of international standards of Quality, Environmental, occupational Health and Safety ISO 9001, ISO14001 and ISO45001.