



# **CIKOflow HY333**

# New generation high range concrete super plasticizer

# **Description**

CIKOflow HY333 is high range water reducing super plasticizer based on modified polycarboxylic ether. It increases the dispersion of cement particles by electrostatic repulsion and steric hindrance that enables the water content in the concrete to perform to maximum efficiency accounting to lesser water-cement ratio with improved workability.

CIKOflow HY333 is highly suitable for low watercement concrete mixes maintaining higher workability to produce high strength concrete. It exhibits prolonged workability retention especially in high ambient temperatures.

## **Properties**

- Better dispersion of cement particles with small adsorbed area.
- Exhibits combined properties of high water reduction and prolonged workability retention.
- Maintains concrete flowability over a long time.
- Provides high early compressive and flexural strengths.
- Low water cement ratio yields to low permeability.
- Reduction in permeability, yielding to increased durability.

# **Application area**

CIKOflow HY333 is suitable for all kinds of high strength, high cement content and low water cement ratio concrete. Typical application includes

- Self-compacting concrete
- Hot weather concreting that demands prolonged workability retention
- Precast concrete for early high strength.
- More suitable for congested reinforcement
- To avoid cold joints
- To obtain low heat of hydration

## **Applicable standards**

- CIKOflow HY333 complies with ASTM C-494 type A and F.
- Comply with Qatar Construction Specification QCS.

## **Physical properties**

Form	Liquid
Colour	Light yellow
Specific Gravity	1.065 <u>+</u> 0.015 at 25 °C
Solid Content	32 ± 1 %
Chloride Content	Nil to BS 5075
Compatibility	Compatible with all types of cement

## Dosage

The normal dosage is 0.5 to 3.0 litres per 100kg cement which includes replacements (if any) such as microsilica, GGBFS, calcined clay (metakolin) and fly ash.

The optimum dosage should be determined by conducting laboratory/site trials considering proposed mix design, ambient conditions and performance requirements.

#### **Usage instructions**

CIKOflow HY333 is a ready to use concrete admixture. Required/calculated amount of CIKOflow HY333 should be measured by means of measuring jar or dispenser and should be added to concrete during mixing process preferably after dispensing 70% of total water.

To attain optimum efficiency of the admixture, it is always recommended to dose CIKOflow HY333 to wet concrete mix. This can be done by mixing 70-75% of the total water with all other ingredients of concrete followed by the addition of CIKOflow-HY125 diluted with remaining 25-30% water.

NOTE: CIKOflow HY333 should not be mixed with dry/lump concrete.



## Compatibility

CIKOFLOW HY 333 is compatible with all types of cement, fly ash class C and F, GGBS, microsilica and fibers

#### With other admixtures

In case of conjunction of CIKOflow HY333 with other types of admixture, please consult CIKO technical service department for assistance.

## **Packaging**

CIKOflow HY333 is available in 200 litre drums and 1000 IBC tank.

#### **Shelf Life**

CIKOflow HY333 has a minimum shelf life of 12 months if stored in accordance with CIKO instructions.

## Storage

CIKOflow HY333 should be stored under enclosed shaded are.

#### **Precautions**

Dosage shall not be more than the maximum limit

## Effect of over dosage:

Over dosage to the extent of double the recommended dosage of CIKOflow HY333 will result in delayed setting time and increased workability.

## **Health & Safety**

CIKOflow HY333 should not come in contact with eyes or to be swallowed. If comes in contact with eyes, flush with plenty of fresh water and seek medical advice.

CIKOflow HY333 is water based material and non-flammable.

Refer Material Safety Data Sheet for further details.

## Technical Support

For any technical support, do not hesitate to contact CIKO team at any time as CIKO offers on and off site services to end users, specifier and contractors.

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